

DEPARTMENT: MECHANICAL SEMESTER:4TH

SUBJECT NAME: MECHANICAL MEASUREMENT AND METROLOGY

SUBJECT CODE: 3141901

FACULTY NAME: PROF. CHIRAG MEVADA

ASSIGNMENT - 2

Chapter 2: System of Limits, Fits, Tolerance and Gauging:

- 1) State what is maximum and minimum material limits according to Taylor's principle.
- 2) Define Basic size, Tolerance and Deviation.
- 3) Explain with the help of neat sketch the terminology used in relation with the tolerances.
- 4) What is fit? Explain various types of fit with neat sketches.
- 5) Explain with neat sketches hole basis and shaft basis system of fits.
- 6) What is Limit Gauge? Why they are necessary? Give types of Limit Gauges.
- 7) Write short note on Plug Gauge, Ring Gauge and Snap Gauge.

Comparators:

- 8) Give classification of comparators and explain Dial indicator with sketch.
- 9) Classify the Comparators and explain Sigma Comparators with neat sketch.
- 10) Explain pneumatic comparator and state the advantages and disadvantages
- 11) With neat sketch explain working of Johansson Mikrocator.
- 12) List out various characteristics of good comparators
- 13) Explain the construction and working of LVDT with its advantage and disadvantages.

