

Chapter 1 : Introduction to Metrology, Linear and Angular Measurement:

- 1) Differentiate following terms:
 - i. Accuracy and precision
 - ii. Line standard and End standard
- 2) Distinguish between Primary, Secondary, Tertiary and working standards of length
- 3) State necessity and objectives of metrology.
- 4) Describe errors and sources of errors.
- 5) Enlist methods of measurements. Explain Slip gauges with wringing process.
- 6) Explain with the help of neat sketches the principle and construction of an auto-Collimator
- 7) Why sine bar is not preferred for angles greater than 45° ? Explain.
- 8) State the use of (i) Slip gauges , (ii) Dial indicator
- 9) Explain use of sine bar with neat sketch; also write advantages and limitations of sine bar.
- 10) Explain Indian Standards of Slip gauges.



Chapter 2: System of Limits, Fits, Tolerance and Gauging:

- 1) State what is maximum and minimum material limits according to Taylor's principle.
- 2) Define Basic size, Tolerance and Deviation.
- 3) Explain with the help of neat sketch the terminology used in relation with the tolerances.
- 4) What is fit? Explain various types of fit with neat sketches.
- 5) Explain with neat sketches hole basis and shaft basis system of fits.
- 6) What is Limit Gauge? Why they are necessary? Give types of Limit Gauges.
- 7) Write short note on Plug Gauge, Ring Gauge and Snap Gauge.

Comparators:

- 8) Give classification of comparators and explain Dial indicator with sketch.
- 9) Classify the Comparators and explain Sigma Comparators with neat sketch.
- 10) Explain pneumatic comparator and state the advantages and disadvantages
- 11) With neat sketch explain working of Johansson Mikrocator.
- 12) List out various characteristics of good comparators
- 13) Explain the construction and working of LVDT with its advantage and disadvantages.



Chapter 3: Measurement of screw thread and gear:

- 1) Give the classification of threads. Explain the two-wire method of measuring the effective diameter of a screw thread.
- 2) Discuss the gear tooth terminology with neat sketch.
- 3) State the various possible errors on the gear. Explain how circular pitch measuring machine measure circular pitch error of Gear.
- 4) Give comparison between involute and cycloidal gears.
- 5) Discuss the elements of screw thread with neat sketch.
- 6) Explain Tool maker's Microscope with sketch and its applications.



Chapter 4: Measurement systems and basic concepts of measurement methods:

- 1) Give definitions and concept of accuracy, precision, calibration, threshold, sensitivity, hysteresis, repeatability, linearity, loading effect, system response-time delay.
- 2) What means of transducer? What are the advantages of electrical transducer to mechanical transducer?
- 3) Discuss the various types of errors in measuring system.
- 4) What are the advantages and limitations of a laser interferometer?
- 5) Explain the working principle of laser interferometer.
- 6) What is CMM? Explain different configuration of CMM with neat sketch.



Chapter 5: Force, Torque, Pressure, Strain and temperature Measurement:

- 1) Classify torque and power measurement techniques. Explain torsion bar dynamometer.
- 2) Explain the followings: i) Optical strain gauges ii) Gauge factor
- 3) Explain prony brake dynamometer with neat sketch.
- 4) Explain working of rope brake dynamometer also state advantages and limitation.
- 5) What is the use of load cell? List types of load cell and explain any one of them in detail.
- 6) Describe with sketch the construction and working of a RTD. Give advantage and disadvantage of RTD.
- 7) Explain the principles and types of thermocouples.

